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Mechanics of shear failure in fiber-reinforced concrete beams

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1 **MECHANICS OF SHEAR FAILURE IN FIBRE REINFORCED CONCRETE**

2 **BEAMS**

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31 **ABSTRACT**

32 In this paper, a new model, which can be solved either numerically or analytically, is presented
33 for predicting the shear strength of fibre reinforced concrete beams. This approach is based on
34 predicting the sliding capacity of an inclined crack through the application of fundamental
35 partial-interaction and shear friction theories. A segmental approach is applied to predict this
36 capacity because it has been shown to be able to produce simple analytical solutions while
37 explicitly allowing for the influence of fibre reinforcement and tension stiffening. Once
38 developed, the model is validated against a range of experimental tests and the accuracy is
39 compared to both codified approaches and other approaches in the literature.

40

41 **INTRODUCTION**

42 Fibre reinforced concrete (FRC) beams have been shown experimentally to have superior shear
43 capacity compared to conventional reinforced concrete beams (Lim et al. 1999; Kwak et al.
44 2002; Dinh et al. 2011; Aoude et al. 2012; Conforti et al. 2013; Amin & Foster 2016). This
45 improvement has led to the suggestion that steel fibres could either reduce the quantity of
46 transverse reinforcement, or completely replace it, particularly in ultra-high performance fibre
47 reinforced concrete (UHPRFC) members (Casanova & Rossi 1997; Noghabai 2000; Singh &
48 Jain 2014). Given the often catastrophic nature of shear failure, if this is to occur, it is essential
49 that rational and reliable methods for predicting the shear capacity of FRC members are
50 developed.

51 The observed increase in the shear capacity of FRC compared to RC members can be attributed
52 to both the direct bridging of shear cracks (Choi et al. 2007), and also to an improvement in
53 shear resistance of the uncracked FRC (Valle & Buyukozturk 1993; Sturm et al. 2018a). It is
54 therefore necessary that models which predict the shear capacity of FRC members incorporate
55 these behaviours.

56 In a recent review of the shear capacity of FRC members, Lansoght (2019) identified that the
57 majority of approaches are empirical and are, therefore, difficult to extend to each new type of
58 FRC developed. In addition to these empirical models, a number of mechanics based models
59 have been developed. These can be categorised into two main types: (i) those that are based on
60 the modified compression field theory (Minelli & Vecchio 2006; Baby et al. 2013; Lee et al.
61 2016b; Zhang et al. 2016a; Barros & Foster 2018), which was originally developed by Vecchio
62 & Collins (1986) for conventional reinforced concrete, and (ii) those based on stresses that
63 form along a critical diagonal shear crack (Voo et al. 2006; Choi et al. 2007; Lee et al. 2016a).
64 Approaches based on modified compression field theory can be further subdivided into those
65 that consider the full solution and those that apply the simplified approach. For the full solution,
66 the beam is divided into a series of 2 dimensional elements while for simplified modified
67 compression field theory a single element is considered. In both approaches, the shear capacity
68 of an element is controlled by either the principal stresses on the element or is limited by the
69 stresses that can be transferred across the shear crack due to aggregate interlock. The effect of
70 the fibres is included into the approach either by modifying the constitutive relationships for
71 the concrete (Minelli & Vecchio 2006; Baby et al. 2013; Lee et al. 2016b) or by adding an
72 additional stress due to fibres in the element (Zhang et al. 2016a; Barros & Foster 2018). For
73 Voo et al. (2006), the shear capacity is controlled by the intersection of the cracking and sliding
74 load determined using an effective plastic compressive and tensile stress where, for FRC, the
75 fibres alter the effective tensile stress.

76 For approaches that consider the development of stresses along the critical diagonal shear
77 crack, Choi et al. (2007) define the shear capacity as being controlled by both: the uncracked
78 concrete in the flexural compression region of the beam; and the stress carried by the fibres
79 across the shear crack in the tension region. Alternatively in the work of Lee et al. (2016a), the
80 shear capacity is controlled by the aggregate interlock in the flexural tension region and by the
81 uncracked concrete in the flexural compression region. The effect of the fibres is allowed for
82 by increasing the shear capacity of the flexural tension region.

83 In addition to models developed for research, numerous models are available in national codes
84 of practice. These include the fib Model Code 2010 (fib 2013) which suggests two approaches
85 which are either based on the expression in the Eurocode 2 (CEN 2004) or on a simplified
86 modified compression field theory. The Australian concrete design standard AS3600:2018
87 (Standards Australia 2018) similarly suggests that the shear capacity of FRC members can be
88 based on the application of a simplified version the modified compression field theory. French
89 recommendations for UHPFRC (AFGC 2013) have a more simplified approach, in which a
90 constant tensile stress due to the fibres is applied along the shear crack. As this crack is inclined,
91 there is a vertical component of this stress that contributes to the shear capacity. The magnitude
92 of this tensile stress is assumed to be equal to the average stress in the fibres at the ultimate
93 limit state.

94 As highlighted in Lansoght's (2019) review, the existing empirical approaches have limited
95 accuracy with the best performing empirical approach being that suggested by Kwak et al.
96 (2002) which has a coefficient of variation of 28% and a mean of 1.01 when compared to a
97 database of 488 experiments. While the best performing codified approach is that suggested by
98 DAfSt B (2012) with a mean of 1.12 and a coefficient of variation of 27%. The accuracy of the
99 mechanics-based approaches was not compared in Lansoght's (2019) review, however, it was

100 highlighted that none of the approaches accounted for all the mechanisms that contribute to the
101 shear capacity.

102 This paper will seek to address this limitation via extending the application of the mechanical
103 model of Zhang et al. (2014a,b;2015;2016b) to FRC. This model has previously been applied
104 to reinforced and prestressed concrete with steel or fibre reinforced polymer (FRP)
105 reinforcement, and its accuracy has been demonstrated by comparison to more than 1100
106 experimental test results. In Zhang's approach, the shear capacity of a beam is based on the
107 shear capacity of the critical diagonal crack, where the shear is primarily resisted by the flexural
108 compression region. In this approach, the width of the shear crack is directly quantified through
109 fundamental partial interaction theory. This is important because the direct application of
110 partial interaction theory has made the approach able to predict the capacity of both steel and
111 FRP reinforced concrete members without modification because the variation in bond and,
112 therefore, tension stiffening between these two types of materials is explicitly considered. For
113 application to FRC, this is also beneficial because it allows for the direct incorporation the fibre
114 contribution through a stress-crack width relationship.

115 In the remainder of the paper, the extension of Zhang's approach to incorporate FRC is first
116 explained qualitatively. Next, it is shown how the model can be implemented numerically and
117 then analytically. The numerical and analytical models are then validated using a database of
118 existing and new test results, and finally the accuracy of the approach is compared to other
119 existing models. Importantly, having shown that an accurate analytical solution to predict shear
120 capacity can be developed from fundamental mechanics, it is envisaged that further research
121 can be conducted to further simplify the approach to produce more simplified design rules.

122

123 **SHEAR FAILURE MODEL FOR FRC**

124 Consider the simply supported beam subjected to a point load in Fig. 1(a). As the beam is
125 loaded, discrete flexural-shear cracks form at the bottom face with a spacing of S_{cr} which is
126 governed by tension stiffening and the tensile strength of the concrete (Balazs 1993; Lee et al.
127 2013; Sturm et al. 2018b). As the load is increased, these cracks propagate towards the neutral
128 axis and are inclined as shown because they form perpendicular to the direction of the principal
129 tensile stress. In reality these cracks are non-linear (Zarrinpour & Chao 2017). However, to
130 simplify formulation and application of the approach, the non-linear shear crack has been
131 approximated with a straight diagonal crack in Fig. 1(b). A similar assumption has been applied
132 previously in a range of models to predict shear strengths; these include that by Zhang (1997),
133 Hoang & Nielsen (1998) and Zhang et al. (2015,2016b) with which accurate predictions have
134 been achieved. This assumption of a straight diagonal crack is also implicit in simplified
135 modified compression field theory, as the crack forms perpendicular to the inclination angle of
136 the stresses in the element (Bentz et al. 2006).

137 Sliding forces develop along the planes defined by each of these shear cracks in Fig. 1(a) to
138 resist the applied shear force (Lucas et al. 2011; Zhang et al. 2015). When and where a sliding
139 force exceeds the capacity of the compressed concrete above the shear crack to resist sliding,
140 a crack penetrates the flexural compression region and the pre-sliding shear capacity is reached;
141 this crack is referred to as the critical diagonal crack and sliding can now occur along the
142 entirety of the shear crack. Once sliding commences, the shear force that can be resisted may
143 or may not increase depending on the rate of increase in normal stress that develops along the
144 sliding plane (σ_N) relative to the rate at which sliding (Δ) occurs. This can be seen in Fig. 2
145 where typical shear stress versus slip (τ_N/Δ) relationships are presented as a function of the
146 applied normal stress (Chen et al. 2015). In Fig. 2(b), it can be seen that for a constant normal
147 stress the shear resistance reduces as sliding occurs. However, the shear resistance can increase
148 if the normal stress increases, for example if sliding causes the forces in the reinforcement to

149 increase. In this paper, this post-sliding behaviour will be ignored and the shear capacity will
 150 be assumed to be equal to the pre-sliding shear capacity. This approach is taken because the
 151 pre-sliding capacity is either equal to the shear capacity or is a lower bound to it. Further, Zhang
 152 et al. (2015;2016b) showed in a broad validation, to over 1100 experimental test results on
 153 reinforced and prestressed concrete beams and columns with either steel or FRP reinforcement,
 154 that the pre-sliding capacity provided an accurate prediction of shear capacity. Further, as a
 155 result of ignoring post-sliding behaviour, dowel action can be ignored because as shown by
 156 Millard & Johnson (1984) in experiments specifically designed to investigate dowel action
 157 separately from aggregate interlock, some shear slip is required to generate significant forces
 158 due to dowel action.

159 Based on the assumption that the pre-sliding capacity is a reasonable approximation to the shear
 160 capacity, the shear capacity can be determined by quantifying the sliding force S along the
 161 shear crack in Fig. 1(b) as a function of the applied shear force V . Shear failure is then taken to
 162 occur when the capacity of the compressed concrete to resist the onset of sliding S_{cap} is reached.

163

164 *Sliding force along critical diagonal shear crack*

165 To determine the sliding force along the critical diagonal shear crack in Fig. 1(a), consider the
 166 free body in Fig. 1(b), where, as a simplification, the real crack geometry has been
 167 approximated with a straight line inclined at an angle β . The stress resultants acting on the free
 168 body include: the applied shear force V ; bending moment M ; the force in the longitudinal
 169 tension reinforcement F_{rt} ; the force in the longitudinal compression reinforcement F_{rc} ; the
 170 longitudinal force in the i^{th} stirrup F_{st-i} ; the force in the fibres normal to the crack plane F_f ; the
 171 compressive force in the concrete F_c ; and the sliding force S .

172 From horizontal and vertical force equilibrium:

$$173 \quad 0 = F_{rt} + F_f \sin(\beta) - F_{rc} - F_c - S \cos(\beta) \quad (1)$$

174
$$V = F_f \cos(\beta) + \sum_i F_{st-i} + S \sin(\beta) \quad (2)$$

175 and from moment equilibrium:

176
$$M - V \frac{S_{cr}}{2} = Va' = F_{rt}d_{rt} + F_f d_f + \sum_i F_{st-i} d_{st-i} - F_{rc}d_{rc} - F_c d_c \quad (3)$$

177 where a' is the effective shear span, d_{rt} is the depth of the longitudinal tension reinforcement,
 178 d_f is the distance of the force in the fibres to the intersection of profile A-A with the top fibre,
 179 d_{st-i} is the horizontal distance between the i^{th} stirrup and the section A-A, d_{rc} is the depth of the
 180 compression reinforcement and d_c is the depth to the compressive force in the concrete.

181 The forces along the diagonal crack in Fig. 1(b) are a function of the deformations along the
 182 shear crack as the forces in the longitudinal tension reinforcement F_{rt} , in the transverse
 183 reinforcement F_{st-i} and in the fibres F_f are functions of the crack width. In contrast, the forces
 184 in the compressed concrete F_c and compression reinforcement F_{rc} are functions of the strain.

185 To determine these deformations, they are assumed to be the result of a linear rotation θ about
 186 a neutral axis depth d_{NA} . Consequently, the crack opening at a depth of y measured
 187 perpendicular to the crack is given by

188
$$w_p(y) = \frac{2\theta(y-d_{NA})}{\sin(\beta)} \quad (4)$$

189 which ignores the tensile strains in the concrete as the elastic deformation of the uncracked
 190 concrete away from the shear crack is negligible when compared to the crack opening.

191 Resolving the crack width in Eq. 4, the horizontal component of the crack width is

192
$$w_x(x) = \frac{w_p(y)}{\sin(\beta)} = \frac{2\theta(y-d_{NA})}{\sin^2(\beta)} \quad (5)$$

193 and vertical components of is

194
$$w_y(y) = \frac{w_p(y)}{\cos(\beta)} = \frac{2\theta(x - \frac{d_{NA}}{\tan(\beta)})}{\cos^2(\beta)} \quad (6)$$

195 where x is the horizontal distance measured from profile A-A in Fig. 1(b).

196 From Fig. 1 (b), the longitudinal strains in the compressed concrete at the location of the sliding
 197 plane, as shown in Fig. 1(d), is given by

198
$$\varepsilon_x(y) = \frac{\theta(d_{NA}-y)}{\frac{S_{cr}}{2} \sin^2(\beta) + y \sin(\beta) \cos(\beta)} \quad (7)$$

199 and Eqs. (4-7) can be applied alongside the constitutive relations to solve Eqs. (1-3) for the
 200 sliding force S which can be compared with the sliding capacity of the compressed concrete
 201 S_{cap} . Hence it can be seen that the beneficial effects of fibres in the concrete can be allowed for
 202 directly by including the fibre concrete material properties for shear S_{cap} and for tension F_f .
 203 Significantly, the strain profile in Fig. 1(c) is seen to be non-linear. This is because in the
 204 segmental model, the strain in the compression region is taken as the deformation to cause the
 205 rotation θ divided by the length over which it is accommodated (the segment length) which
 206 varies along the height of the beam due to the inclined sliding plane (Zhang et al. 2014a).
 207 Further, in Fig. 1(c) the concrete strain has only been plotted in the compression region because
 208 below the neutral axis the concrete is cracked and the concrete strain is taken as zero at the
 209 crack face. While the strain in the concrete is taken as zero, the force in the reinforcement is
 210 not zero nor is the force in the fibres crossing the crack because these stresses are a function of
 211 the crack opening in Fig. 1(d). In the formulation of this approach, the forces in the
 212 reinforcement are taken to develop according to partial interaction theory, which describes the
 213 force in reinforcement crossing a crack as a function of the bond stresses developed along the
 214 segment length and the crack opening in Fig. 1(d).

215

216 *Capacity to resist sliding S_{cap}*

217 Shear friction theory has typically been applied to predict the stresses that can be transferred
 218 across a cracked sliding plane given the crack opening and the slip between the two surfaces (
 219 Walraven & Reinhardt 1981). However, it can equally be applied to determine the maximum
 220 shear stress that can be transferred for a given applied normal stress for an initially uncracked
 221 section (Mattock & Hawkins 1971, Haskett et al. 2011). Hence, shear friction theory can be
 222 applied to determine the magnitude of the sliding force that can be resisted along a potential

223 sliding plane as a function of the magnitude of the compressive force normal to the sliding
 224 plane (Mohamed Ali et al. 2008; Lucas 2011). This is illustrated in Fig. 3(a), where the inclined
 225 shear plane is subjected to the sliding force S and the force in the compressive concrete F_c
 226 which is a function of the stresses in the concrete σ_c .

227 The magnitude of the normal stress σ_N can be found by considering the infinitesimal strip in
 228 Fig. 3(b) which has a cross-sectional area of dA in the vertical plane. The horizontal force
 229 applied to this strip is equal to $\sigma_c dA$, such that the component of this force normal to the sliding
 230 plane is $\sigma_c \sin(\beta) dA$. Since the area of the sliding plane contained inside this infinitesimal strip
 231 is $dA/\sin(\beta)$, dividing the normal component of the force by this area gives the normal stress σ_N
 232 on the sliding plane as equal to $\sigma_c \sin^2(\beta)$.

233 Having determined the applied normal stress from the stress in the compressed concrete, the
 234 shear strength of the material $v(\sigma_N)$ can be determined. Integrating this shear strength gives the
 235 shear capacity of the initially uncracked plane as

$$236 \quad Z_{cap} = \int^{A_c} \frac{v(\sigma_N)}{\sin(\beta)} dA \quad (8)$$

237 where A_c indicates that the integral is performed over the portions of the sliding plane which
 238 are in compression. When quantifying the capacity of the sliding plane, it is also important to
 239 consider that there is a component of σ_c parallel to the sliding plane which is equal to $\sigma_c \cos(\beta) dA$
 240 and acts to reduce the sliding capacity. Hence

$$241 \quad S_{cap} = Z_{cap} - F_c \cos(\beta) \quad (9)$$

242

243 **NUMERICAL IMPLEMENTATION**

244 The above shear failure model can be applied numerically using the procedure in Fig. 4. In
 245 this approach, the shear angle β in Fig. 1(b) is varied, starting from the minimum value of β_{min}
 246 in Eq. 10, that corresponds to the critical diagonal shear crack that initiates at the support shown
 247 as A-B in Fig. 1(a).

248
$$\beta_{min} = \arctan\left(\frac{h}{a'}\right) \quad (10)$$

249 For each value of the shear angle β , the rotation θ is incrementally increased to give the
250 relationship between the shear-force and rotation (S/θ), and hence from Eq. (1)

251
$$S = \frac{F_{rt} - F_{rc} - F_c}{\cos(\beta)} + F_f \tan(\beta) \quad (11)$$

252 For analysis, the rotation is incrementally increased until either shear failure occurs when
253 $S=S_{cap}$, which then defines the shear capacity of that particular diagonal shear crack $V_{cap-\beta}$, or
254 until flexural failure occurs. That is, the analysis is terminated when $V_{cap-\beta}$ exceeds the moment
255 capacity M_{cap} of the beam.

256 For low values of β , failure occurs due to sliding, however, as the crack becomes more vertical,
257 flexure will control failure and consequently the analysis is terminated as the flexural capacity
258 is reached. Repeating the analysis for each crack inclination β yields the shear capacity V_{cap}
259 which is given by the minimum value of V_{cap} obtained from all analyses in which β is varied
260 ($V_{cap-\beta}$).

261 It may be worth noting that flexural cracks occur at discrete positions as in Fig. 1(a) such that
262 the shear cracks occur at discrete positions and at discrete values of β . Hence this model which
263 considers continuous values of β will give either the actual shear capacity or a lower bound to
264 the shear capacity which explains some of the inherent scatter.

265 Applying the numerical solution in Fig. 4 requires the compressive stress-strain relationship
266 for the concrete, the tensile-stress/crack-width for the fibres and the shear-strength/normal-
267 stress relationship for the concrete all of which can be determined from simple experiments. It
268 also requires the load-slip relationships for both the longitudinal tension reinforcement and the
269 stirrups as well as the crack spacing which can be determined from established partial
270 interaction theory (Visintin et al. 2013; Zhang et al. 2017b; Sturm et al. 2018b) and which rely
271 on knowledge of the bond stress/slip relationship, which can also be determined from simple
272 material tests.

273 This numerical implementation is also independent of the shape of the cross-section as the
274 force in the concrete, the force in the fibres and the sliding capacity are integrated over the area
275 of concrete in tension or compression. Hence, I-beams or T-beams can be accommodated
276 without changing the underlying model.

277 **Crack spacing and load-slip relationship of the reinforcement**

278 In this section, the crack spacing and load-slip relationships of the reinforcement used in the
279 validation are outlined. The primary assumption of partial interaction modelling is that after
280 cracking, slip occurs between reinforcement and the surrounding concrete (Balazs 1993; Sturm
281 et al. 2018b). The interface shear stress then becomes a function of this slip (Balazs 1993;
282 Sturm et al. 2018b) which is given by the local bond stress/slip relationship. To analyse this
283 situation a tension chord is extracted from the beam and by considering that the slip strain is
284 equal to the difference in the reinforcement and concrete strains as well as equilibrium of the
285 tension chord a governing equation can be developed relating the slip to the position along the
286 tension chord, as (Balazs 1993; Sturm et al. 2018b)

$$287 \quad \frac{d^2\delta}{dx^2} = \frac{\tau L_{per}}{\delta_1^\alpha} \left(\frac{1}{E_c A_{ct}} + \frac{1}{E_r A_{rt}} \right) \quad (12)$$

288 where τ is the interface shear stress, L_{per} is the bonded perimeter of the reinforcement, A_{ct} is the
289 area of concrete in the tension chord, A_{rt} is the area of tension reinforcement in the tension
290 chord, E_c is the elastic modulus of the concrete, and E_r is the elastic modulus of the
291 reinforcement. By imposing a local bond stress/slip relationship and boundary conditions, Eq.
292 (12) can be solved for the variation of slip along the tension chord. From this variation of slip,
293 the variation in interface shear stress along the tension chord can be determined. Hence by
294 integrating the interface shear stresses, the stress in the concrete can be determined. The crack
295 spacing is then determined by finding the location where the concrete stress is equal to the
296 tensile strength. Previously this approach has been implemented numerically and a range of
297 analytical solutions have been developed. Here the following approach of Sturm et al. (2018b)

298 is applied because it has been developed for both conventional strength concrete with fibres
 299 and ultra-high performance fibre reinforced concrete

$$300 \quad S_{cr} = \left[\frac{2^\alpha(1+\alpha)}{\lambda_2(1-\alpha)^{1+\alpha}} \right]^{\frac{1}{1+\alpha}} \left[\frac{f_{ct}-f_{pc}}{E_c} \left(\frac{E_c A_{ct}}{E_r A_{rt}} + 1 \right) \right]^{\frac{1-\alpha}{1+\alpha}} \quad (13)$$

301 in which

$$302 \quad \lambda_2 = \frac{\tau_{max} L_{per}}{\delta_1^\alpha} \left(\frac{1}{E_c A_{ct}} + \frac{1}{E_r A_{rt}} \right) \quad (14)$$

303 and where, as shown in Fig. 5, τ_{max} is the maximum bond stress, α is the non-linearity of the
 304 bond stress-slip relationship, δ_l is the slip when the maximum bond stress is achieved, f_{ct} is the
 305 tensile strength of the concrete and f_{pc} is the post-cracking strength. The validity of the
 306 expression was established in Sturm et al. (2018b) when it was used in conjunction with a load-
 307 slip relationship to predict the tension stiffening behaviour of 20 FRC specimens.

308 The load-slip relationship of the reinforcement can also be determined from the variation of
 309 slip along the tension chord yielding the load-slip relationship for the longitudinal tension
 310 reinforcement given by the bilinear load-slip relationship in Fig. 6(a) where the crack opening
 311 stiffness K_{rt} (Sturm et al. 2018b) is given by

$$312 \quad K_{rt} = E_r A_{rt} \frac{\lambda_1}{\tanh\left(\frac{\lambda_1 S_{cr}}{2}\right)} \quad (15)$$

313 in which

$$314 \quad \lambda_1 = \sqrt{k L_{per} \left(\frac{1}{E_r A_{rt}} + \frac{1}{E_c A_{ct}} \right)} \quad (16)$$

315 and where k is the effective linear bond stiffness taken as τ_{max}/δ_l .

316 The load-slip relationship of the stirrups is given by a bilinear relationship of the same form as
 317 that used for the longitudinal tension reinforcement such that

$$318 \quad K_{st-i} = E_r A_{st-i} \frac{2\lambda_{1-st}}{\tanh(\lambda_{1-st} L_{st1}) + \tanh(\lambda_{1-st} L_{st2})} \quad (17)$$

319 as derived in Appendix S1 in the supplementary material

320
$$\lambda_{1-st} = \sqrt{kL_{per-st} \left(\frac{1}{E_r A_{st-i}} + \frac{1}{E_c A_{ct-st}} \right)}$$
 (18)

321 and where A_{st-i} is the cross-sectional area of the i^{th} stirrup, L_{st1} is the embedded length above
 322 the shear crack, L_{st2} is the embedded below the crack, L_{per-st} is the bonded perimeter of the
 323 stirrup and A_{c-st} is the area of the tension chord surrounding the stirrup. These geometric
 324 properties are illustrated in Fig. 7.

325

326 ANALYTICAL IMPLEMENTATION

327 The shear failure model can also be implemented analytically, which for design may be more
 328 convenient to implement in a simple spreadsheet. As noted previously, the purpose of this paper
 329 is to develop a fundamental rational approach which captures the underlying mechanism, but
 330 it is envisaged that in future work further simplifications could be made. Here as initial
 331 approximations, the compression reinforcement will be neglected as too will be the action of
 332 the stirrups in the flexural compression region. These approximations are in line with those
 333 previously made by Placas & Regan (1971) and Tompos & Frosch (2002) respectively. The
 334 following analysis will be conducted assuming that the section is rectangular and the
 335 reinforcement is unyielded. However when this is not the case, some of the expressions in the
 336 following section can be replaced with the expressions in Appendix S2 in the supplementary
 337 material for when the section is either an I-beam or T-beam and with the expressions in
 338 Appendix S3 in the supplementary material when the reinforcement has yielded. Note that to
 339 determine whether the reinforcement is yielded or unyielded, it is recommended that the section
 340 is first analysed as unyielded and then this assumption is checked by determining the force in
 341 the reinforcement. Should this force exceed the yield force, then repeat the analysis assuming
 342 that that reinforcement has yielded. A worked example is provided in Appendix S4 in the
 343 supplementary material.

344 Idealised material and mechanical behaviours

345 *Reinforcement*

346 For the longitudinal tensile reinforcement, a bilinear load-slip relationship is assumed (Sturm
347 et al. 2018b)

348
$$F_{rt} = K_{rt}\Delta_{rt} = \frac{K_{rt}\theta(d_{rt}-d_{NA})}{\sin^2(\beta)} \leq f_y A_{rt} \quad (19)$$

349 where: K_{rt} is the crack opening stiffness and an example of which is given in Appendix S1 in
350 the supplementary material; Δ_{rt} is the slip of the reinforcement which is equal to $w_x(d_{rt})/2$; f_y is
351 the yield stress; and A_{rt} is the cross-sectional area of the reinforcement.

352 For the transverse or vertical stirrups,

353
$$F_{st-i} = K_{st-i}\Delta_{st-i} = \frac{K_{st-i}\theta\left(d_{st-i}-\frac{d_{NA}}{\tan(\beta)}\right)}{\cos^2(\beta)} \leq f_{y-st} A_{st-i} \quad (20)$$

354 where: K_{st-i} is the crack opening stiffness, and an example of how to determine this is given in
355 Appendix S1 in the supplementary material; Δ_{st-i} is the slip of the stirrup which is equal to
356 $w_y(d_{st-i})/2$; f_{y-st} is the yield stress of the stirrup; and A_{st-i} is the cross-sectional area of the stirrup.

357 *Fibres*

358 As a simplification, the stress in the fibres is approximated by a constant stress f_f which is equal
359 to the average tensile stress ranging from a crack width of 0 mm to the crack width at the
360 bottom fibre w_D , as shown in Fig. 8. Since w_D is unknown before the analysis has been
361 performed, it is proposed that f_f is imposed based on the expected crack width. A possible
362 approach for estimating the expected crack width would be to determine this from a flexural
363 analysis with same applied moment M . The crack width could then be estimated directly from
364 a segmental analysis (Sturm et al. 2020) or alternatively from a sectional analysis by
365 multiplying the bottom fibre strain by the crack spacing. This is permissible as the pre-sliding
366 shear capacity is being predicted, hence, significant additional crack opening due to sliding has
367 not yet occurred. This assumption can then be checked by determining the actual width of the
368 shear crack and checking that the average fibre stress corresponding to this crack width is

369 consistent with the value that was assumed. It is consistent if the difference is small and
370 conservative. As a good rule of thumb, it is suggested that if the difference in stress is less than
371 10% and underestimated then the error introduced is small and conservative.

372 For a rectangular section, the force in the fibres is given by

$$373 \quad F_f = \frac{f_f b (h - d_{NA})}{\sin(\beta)} \quad (21)$$

374 and the lever arm between the force in the fibres and the top fibre is given by

$$375 \quad d_f = \frac{h + d_{NA}}{2 \sin(\beta)} \quad (22)$$

376 For the case of a T-beam or I-beam Eqs. (21) and (22) are replaced by those in Appendix S2 in
377 the supplementary material.

378 *Concrete*

379 Shear failure or sliding is assumed to occur before concrete crushing, hence, the concrete is
380 approximated as linear elastic

$$381 \quad \sigma_c = E_c \varepsilon_x \quad (23)$$

382 Above the neutral axis in Fig. 1(c), the strain profile in the concrete is non-linear, because even
383 though the deformation varies linearly as shown, the longitudinal length of concrete over which
384 it acts also varies. As a further simplification, this non-linear strain profile is approximated
385 with the following linear strain profile

$$386 \quad \varepsilon_x = \frac{\theta (d_{NA} - y)}{\frac{s_{cr}}{2} \sin^2(\beta)} \quad (24)$$

387 The reason for this simplification is that if the strain profile in Eq. (7) is used, then the
388 integration of the stress to obtain the force in the concrete results in a functional form that
389 prevents an analytical solution from being obtained for the neutral axis depth. Hence as a
390 simplification, the non-linear strain profile is replaced by a linear strain profile where the strain
391 at the neutral axis and at the top fibre are the same as for the actual non-linear strain distribution.

392 This simplification is shown to be acceptable because of the closeness of the numerical and
 393 analytical solutions in the validation.

394 Hence using the simplified stress-strain relationship, the following force in the concrete is
 395 obtained by integrating the stress in the concrete over the area of concrete in compression

$$396 \quad F_c = \frac{1}{2} b d_{NA}^2 E_c \frac{\theta}{\frac{s_{cr}}{2} \sin^2(\beta)} \quad (25)$$

397 Using the simplified stress-strain relationship, the lever arm between the force in the
 398 compressed concrete and the top fibre is

$$399 \quad d_c = \frac{d_{NA}}{3} \quad (26)$$

400 For the case of a T-beam or an I-beam, Eqs. (25) and (26) are replaced by the expressions in
 401 Appendix S2 in the supplementary material.

402 The shear strength of the concrete material along the potential sliding plane is assumed to be
 403 of the form (Regan & Yu 1973)

$$404 \quad v = m\sigma_N + c \quad (27)$$

405 where m represents the frictional component of the shear capacity and c represents the
 406 cohesion.

407 **Shear capacity**

408 Substituting Eq. (27) into Eq. (8) and then substituting Eq. (8) into Eq. (9) gives the shear
 409 capacity of the sliding plane as

$$410 \quad S_{cap} = \int^{A_c} \frac{m\sigma_c \sin^2(\beta) + c}{\sin(\beta)} dA - F_c \cos(\beta) = F_c [m \sin(\beta) - \cos(\beta)] + \frac{cA_c}{\sin(\beta)} \quad (28)$$

411 where A_c is the area of concrete in compression which is equal to bd_{NA} for a rectangular section.

412 For the case of an I or T beam see Appendix S2 in the supplementary material.

413 If the sliding force S is equated with the sliding capacity S_{cap} in Eq. (28) and then substituted
 414 into Eqs. (1) and (2), the following is obtained which, as a reminder, ignores the contribution
 415 of the compression reinforcement.

416
$$0 = F_{rt} + F_f \sin(\beta) - F_c \sin(\beta) [m \cos(\beta) + \sin(\beta)] - \frac{cA_c}{\tan(\beta)} \quad (29)$$

417
$$V_{cap} = \sum_{i=1}^N F_{st-i} + F_f \cos(\beta) + F_c \sin(\beta) [m \sin(\beta) - \cos(\beta)] + cA_c \quad (30)$$

418 In Eq. (30), V has been replaced by the shear capacity V_{cap} as $S=S_{cap}$ and where N refers to the
 419 number of stirrups crossing the shear crack below the neutral axis. As the neutral axis is not
 420 yet known at this stage of the analysis, as a simplification N can be approximated as the number
 421 of the stirrups crossing the shear crack at a depth between d_{rt} and $h/2$.

422 In order to determine the neutral axis depth, now consider the forces developed in the concrete
 423 in compression, the fibre reinforcement and the longitudinal tensile reinforcement as a function
 424 of the crack rotation θ . Substituting Eqs. (19), (21) and (25) into Eq. (29) and rearranging gives
 425 the following expression for the rotation

426
$$\theta = \frac{A_0 + A_1 d_{NA}}{B_0 + B_1 d_{NA} + B_2 d_{NA}^2} \quad (31)$$

427 where

428
$$A_0 = -f_f b h \quad (32a)$$

429
$$A_1 = \frac{cb}{\tan(\beta)} + f_f b \quad (32b)$$

430
$$B_0 = \frac{K_{rt} d_{rt}}{\sin^2(\beta)} \quad (32c)$$

431
$$B_1 = -\frac{K_{rt}}{\sin^2(\beta)} \quad (32d)$$

432
$$B_2 = -\frac{b}{2} \frac{E_c}{E_s} \left[\frac{m}{\tan(\beta)} + 1 \right] \quad (32e)$$

433 If the section is an I or T beam, Eqs. (32) are replaced by the expressions in Appendix S2 in
 434 the supplementary material. If the longitudinal tension reinforcement has yielded, the
 435 expressions in Eq. (32) are replaced by those in Appendix S3 in the supplementary material.

436 Now considering moment equilibrium, substituting Eq. (30) for V_{cap} into Eq. (3) gives

437
$$0 = F_{rt} d_{rt} + F_f [d_f - a' \cos(\beta)] + \sum_{i=1}^N F_{st-i} (d_{st-i} - a') - F_c \{ d_c + a' \sin(\beta) [m \sin(\beta) -$$

 438
$$\cos(\beta)] \} - a' c A_c \quad (33)$$

439 Substituting Eqs. (19), (20), (21), (22), (25) and (26) into Eq. (33) and rearranging gives the
 440 following second equation for the rotation which can then be equated to the first to determine
 441 the neutral axis depth, d_{NA}

$$442 \quad \theta = \frac{C_0 + C_1 d_{NA} + C_2 d_{NA}^2}{B_0 + B_1 d_{NA} + B_2 d_{NA}^2 + B_3 d_{NA}^3} \quad (34)$$

443 where

$$444 \quad C_0 = -f_f b h \left[\frac{h}{2 \sin^2(\beta)} - \frac{a'}{\tan(\beta)} \right] \quad (35a)$$

$$445 \quad C_1 = a' c b - f_f b \frac{a'}{\tan(\beta)} \quad (35b)$$

$$446 \quad C_2 = f_f \frac{b}{2 \sin^2(\beta)} \quad (35c)$$

$$447 \quad D_0 = \frac{K_{rt} d_{rt}^2}{\sin^2(\beta)} + \sum_{i=1}^N \frac{K_{st-i} d_{st-i} (d_{st-i} - a')}{\cos^2(\beta)} \quad (35d)$$

$$448 \quad D_1 = -\frac{K_{rt} d_{rt}}{\sin^2(\beta)} - \sum_{i=1}^N \frac{K_{st-i} (d_{st-i} - a')}{\sin(\beta) \cos(\beta)} \quad (35e)$$

$$449 \quad D_2 = -\frac{E_c}{\frac{s_{cr}}{2}} b \frac{a'}{2} \left[m - \frac{1}{\tan(\beta)} \right] \quad (35f)$$

$$450 \quad D_3 = -\frac{E_c}{\frac{s_{cr}}{2}} \frac{b}{6 \sin^2(\beta)} \quad (35g)$$

451 If the section is an I or T beam, Eqs. (35) are replaced by the expressions in Appendix S2 in
 452 the supplementary material. If the longitudinal tension reinforcement or stirrups has yielded,
 453 the expressions in Eq. (35) are replaced by those in Appendix S3 in the supplementary material.
 454 Equating Eqs. (24) and (27) and rearranging gives the following polynomial equation

$$455 \quad 0 = P_0 + P_1 d_{NA} + P_2 d_{NA}^2 + P_3 d_{NA}^3 + P_4 d_{NA}^4 \quad (36)$$

456 where

$$457 \quad P_0 = A_0 D_0 - B_0 C_0 \quad (37a)$$

$$458 \quad P_1 = A_0 D_1 + A_1 D_0 - B_0 C_1 - B_1 C_0 \quad (37b)$$

$$459 \quad P_2 = A_0 D_2 + A_1 D_1 - B_0 C_2 - B_1 C_1 - B_2 C_0 \quad (37c)$$

$$460 \quad P_3 = A_0 D_3 + A_1 D_2 - B_1 C_2 - B_2 C_1 \quad (37d)$$

461
$$P_4 = A_1 D_3 - B_2 C_2 \quad (37e)$$

462 and which can be solved for the neutral axis depth.

463 The neutral axis depth d_{NA} can now be determined noting that Eq. (37) has four solutions, two
 464 of which are complex, and of the real solutions only one will be positive which is the physical
 465 solution. This can then be substituted into Eq. (31) to give the rotation θ . The rotation and
 466 neutral axis depth can then be substituted into Eqs. (20), (21) and (25) to give the forces in the
 467 stirrups F_{st-i} , fibres F_f and compressed concrete F_c . These forces can then be substituted into
 468 Eq. (30) to give the shear capacity V_{cap} . The only unknown is the shear angle β .

469 Theoretically β can be found by minimising V_{cap} with respect to β , however, minimising this
 470 analytically does not lead to a simple closed-form solution. It is also impractical for an
 471 analytical solution to evaluate V_{cap} for a range of shear angles and then take the minimum value
 472 in the same way as is done for the numerical implementation. Instead, as a simplification, it
 473 will be assumed that the fibres do not significantly influence the shear angle β which is
 474 analogous to the assumption of Zhang et al. (2015) where stirrups were assumed to have no
 475 effect on the shear angle. The validity of this assumption is demonstrated by the accuracy of
 476 the validation. Hence, the shear capacity without stirrups or fibres from Zhang et al. (2016b)
 477 can be minimised to give the shear angle β . The shear capacity without stirrups or fibres is
 478 given by (Zhang et al. 2016b)

479
$$V_{cap-nf} = \frac{bd_{NA}c}{1 - [m \sin(\beta) - \cos(\beta)] \left[\frac{a' \sin(\beta) - d_{rt} \cos(\beta)}{d_{rt} - d_c} \right]} \quad (38)$$

480 Minimising Eq. (38) with respect to β by differentiating and equating with zero yields

481
$$\frac{dV_{cap-nf}}{d\beta} = 0 =$$

482
$$bd_{NA}c \frac{[m \cos(\beta) + \sin(\beta)] \left[\frac{a'}{d_{rt} - d_c} \sin(\beta) - \frac{d_{rt}}{d_{rt} - d_c} \cos(\beta) \right] + [m \sin(\beta) - \cos(\beta)] \left[\frac{a'}{d_{rt} - d_c} \cos(\beta) + \frac{d_{rt}}{d_{rt} - d_c} \sin(\beta) \right]}{1 - [m \sin(\beta) - \cos(\beta)] \left[\frac{a'}{d_{rt} - d_c} \sin(\beta) - \frac{d_{rt}}{d_{rt} - d_c} \cos(\beta) \right]^2} \quad (39)$$

483 Rearranging then gives the following expression for the shear angle

484
$$0 = \left(m \frac{a'}{d_{rt}} - 1\right) 2 \sin(\beta) \cos(\beta) - \left(\frac{a'}{d_{rt}} + m\right) [\cos^2(\beta) - \sin^2(\beta)] \quad (40)$$

485 Next consider that

486
$$2 \sin(\beta) \cos(\beta) = \frac{2 \tan(\beta)}{1 + \tan^2(\beta)} \quad (41)$$

487 and

488
$$\cos^2(\beta) - \sin^2(\beta) = \frac{1 - \tan^2(\beta)}{1 + \tan^2(\beta)} \quad (42)$$

489 Hence substituting Eqs. (41) and (42) into Eq. (40) gives the following quadratic equation in
490 terms of $\tan(\beta)$

491
$$0 = \left(m \frac{a'}{d_{rt}} - 1\right) 2 \tan(\beta) - \left(\frac{a'}{d_{rt}} + m\right) [1 - \tan^2(\beta)] \quad (43)$$

492 and solving Eq. (43) gives

493
$$\beta = \arctan \left[\sqrt{1 + \left(\frac{m \frac{a'}{d_{rt}} - 1}{m + \frac{a'}{d_{rt}}}\right)^2} - \frac{m \frac{a'}{d_{rt}} - 1}{m + \frac{a'}{d_{rt}}} \right] \geq \beta_{min} \quad (44)$$

494 From Eq. (44), it is seen that the shear angle is a function of the ratio between the shear span
495 and effective depth and the frictional component of the shear strength. The variation of the
496 shear angle with these parameters is shown in Fig. 9. Note that the inequality comes from the
497 fact that the shear angle cannot be less than β_{min} as defined earlier (Eq. 10) which is limited by
498 the shear crack entering the support. From Fig. 9, it can be seen that as the shear span to depth
499 ratio reduces β increases. An increase in the frictional component of the shear strength results
500 in a decrease in shear angle.

501 The presented analytical solution has assumed a rectangular cross-section and unyielded
502 reinforcement. However, the model can accommodate other cross-sections, for example, the
503 expressions for I and T beams are given in Appendix S2 in the supplementary material while
504 the expressions for yielded reinforcement are given in Appendix S3 in the supplementary
505 material. To demonstrate the manner in which these different solutions fit together, a flow chart

506 is given in Fig. 6 which outlines the procedure for determining the shear capacity using the
507 analytical solutions. A worked example is also given in Appendix S4 in the supplementary
508 material.

509

510 **VALIDATION**

511 The shear capacity models in this paper are compared with 29 experimental tests (Casanova &
512 Rossi (1997), Noghabai (2000) and Amin & Foster (2016) from the literature, as well as an
513 additional 2 tests performed by the authors with details in Appendix S5 in the supplementary
514 material. The tests from the literature were chosen from the data base by Lansoght (2019) where
515 direct tension tests were also available. The examples cover: concrete strengths from 34 to 125
516 MPa; fibre volumes from 0.29 to 1.28%; beam depths from 250 to 700 mm; and rectangular
517 and I shaped sections.

518 Comparisons were also made to the codified approaches presented by fib Model Code 2010
519 (fib 2013), AS3600-2018 (Standards Australia 2018) and AFGC UHPFRC recommendations
520 (AFGC 2013) as well with the approaches of Voo et al. (2006), Choi et al. (2007), Zhang et al.
521 (2016a), Lee et al. (2017) and Foster and Barros (2018). The results are summarised in Fig. 11
522 which alongside the plot gives the means and coefficients of variation (COV). Note that the n
523 in Fig. 11 refers to the number of tests the approach was applied to in the validation. The reason
524 that Voo et al. (2006), Choi et al. (2007) and Zhang et al. (2016a) were compared to less than
525 31 tests is that they did not include a provision for the allowance of stirrups. In Fig.11(k) that
526 is Foster & Barros, the number of tests for comparison was reduced as the model does not
527 include the case where there is a mix of two different types of fibre. The fib Model Code #1
528 refers to the approach in the model code which is based on a modified Eurocode approach and
529 fib Model Code #2 refers to an approach based on simplified modified compression field
530 theory.

531 The results for the numerical approach developed in this paper are shown in Fig. 11(a); these
532 specimens were with and without stirrups and had both normal and high strength FRC. It can
533 be seen that the results are closely distributed about the ordinate 1 with a mean of 0.98 and
534 COV of 0.19 demonstrating the accuracy of the proposed numerical implementation. When
535 using the analytical formulation, the results in Fig. 1(b) have a similar mean to the numerical
536 approach of 0.97, however, the COV has increased slightly to 0.24 due to the simplifications
537 in this approach.

538 The codified predictions in Figs. 11(c) to (f) are conservative especially for the higher strength
539 FRCs. The COVs are significantly higher than for the approaches developed in this paper of
540 0.19 and 0.24 with fib(2013)#1 the most accurate with a COV of 0.37 and AFGC (2013) the
541 least with a COV of 0.44. The AFGC (2013) standard is also the least conservative with a mean
542 of 1.33 while Standards Australia (2018) is the most conservative with a mean of 1.74.

543 Various approaches in the literature are also compared in Figs. 7(g-k). Zhang et al. (2016a),
544 Lee et al. (2016a) and Foster & Barros (2018) approaches show similar patterns to the codified
545 approaches of increasing conservativeness as the concrete strength increases. Voo et al. (2006)
546 shows a different pattern where the approach is accurate for high strength FRC, however, it is
547 unconservative for lower strength FRC. Choi et al. (2007) demonstrates similar accuracy for
548 all concrete strengths. This is also reflected in the means, with Voo et al. (2006) being
549 unconservative with a mean of 0.68 while Choi et al. (2007) is the closest to the experimental
550 values with a mean of 1.01 and the other approaches are conservative with means between 1.67
551 and 1.84. Inspecting the COVs shows Voo et al. (2006) as being the most accurate with a COV
552 of 0.23 while Foster & Barros (2017) is the least accurate with a COV of 0.59. For the other
553 approaches, the COVs are in the range of the codified approaches. These are all greater than
554 the COVs for the proposed approaches except for Voo et al. (2006) which has a similar COV

555 to the analytical solution, however, Voo et al. (2006) tends to overestimates the shear capacity
556 in most cases.

557 The following material properties were used in the numerical and analytical implementations
558 for the approaches presented in this paper. The concrete stress-strain relationship in
559 compression was obtained from Ou et al. (2011) for FRC with a strength less than 100 MPa or
560 Sobuz et al. (2016) for FRC with a strength greater than 100 MPa. The tensile-stress/crack-
561 width relationship was obtained from direct tension tests, although the equivalent material
562 property obtained from inverse analysis of flexural tensile tests could also be employed. This
563 was not, however, done here to avoid any increased scatter associated with obtaining the
564 material properties. The material shear strength was obtained from Zhang et al. (2014b). The
565 crack spacing, load-slip relationships and crack opening stiffness were determined in
566 accordance with that presented in Appendix S1 in the supplementary material. Note that these
567 approaches utilise an empirical bond-stress/slip relationship which was obtained from Harajli
568 (2009) for compressive strengths less than 100 MPa and from Sturm & Visintin (2018) for
569 compressive strengths exceeding 100 MPa.

570 **EFFECT OF SIZE, FIBRE STRESS AND CRACK SPACING ON SHEAR CAPACITY**

571 **Effect of size on shear capacity**

572 It is a well established phenomenon for both conventional reinforced (Bazant & Kim 1984;
573 Bazant & Sun 1987) and fibre reinforced concrete beams (Shoaib et al. 2014; Minelli et al.
574 2014; Chao 2020) that the shear capacity does not scale linearly with the size of the beam.
575 Hence, to demonstrate that the model in this paper generates a size effect, a series of analyses
576 were performed using the analytical model. The results are shown in Fig. 12(a) where the shear
577 capacity, that is normalised with respect to the size of the beam, is plotted against the effective
578 depth. It can be seen that the normalised strength reduces with increasing depth, that is, there

579 is a size effect and that this new model does not require an empirically derived factor to allow
580 for the size effect but allows for it automatically through mechanics.

581 For the above analyses, the effective depth was varied from 100 mm to 1000 mm, the shear
582 span-to-effective depth ratio was 3, the beam width 250 mm, the cover of the longitudinal
583 reinforcement 50 mm, the reinforcement ratio 0.01 and the concrete strength was 40 MPa. The
584 fibre stress was assumed to be 50% of the tensile strength which was set to 3.5 MPa. The elastic
585 modulus of the concrete was 36 GPa.

586 **Effect of fibre stress on shear capacity**

587 In this section the effect of adding fibres on the shear capacity is explored. Because the exact
588 relationship between the volume of fibres and the stress in the fibres is strongly dependent on
589 mix design, and is usually assessed experimentally, the effect of adding fibres will be simulated
590 considering the simple case of the beam with an effective depth of 500 mm and all other
591 parameters the same as those used to explore the size effect. By varying the fibre stress as a
592 ratio of the fibre stress to the peak tensile strength the result shown in Fig. 12(b) is obtained,
593 where a value of zero is indicative of a plain concrete beam. This demonstrates that the addition
594 of fibres can result in significant improvements in shear capacity. To place these values in
595 context an addition of 0.3% by volume of fibres resulted in a f_f/f_{ct} of 0.24 and 0.7% by volume
596 of fibres resulted in a f_f/f_{ct} of 0.67 in Amin & Foster (2016) while 1% by volume of fibres
597 resulted in a f_f/f_{ct} of 0.97 for the beams in Appendix S5 in the supplementary material as
598 determined using the analytical solution presented in this paper. It can therefore be seen that
599 the shear capacity increases in proportion to the stress in the fibres.

600 **Sensitivity of the predicted shear capacity to the crack spacing**

601 This model uses the crack spacing as a parameter in determining the shear capacity. As there
602 is a significant random component to predicting crack spacings (Sturm et al. 2018c), the
603 sensitivity analysis in Fig. 12(c) was performed to explore the effect of crack spacing on the

604 predicted shear capacity. The results indicate that the model is insensitive to the assumed crack
605 spacing with only minor variation in the shear capacity even when the crack spacing is varied
606 from 25 mm to 200 mm. The reason for this insensitivity is that as the crack spacing is increased
607 the rotation increases to maintain similar strains on the section. This can be seen by plotting
608 the rotation versus crack spacing as well as top strain versus crack spacing, as shown in Fig.
609 12(d) and 12(e). In this analysis, the effective depth was taken as 500 mm and the other
610 parameters were the same as those used to investigate the size effect.

611

612 **CONCLUSION**

613 An approach has been developed for quantifying the shear capacity of FRC beams. The
614 approach is based on the mechanics of shear failure along a sliding plane and uses: the
615 reinforcement partial-interaction bond-slip material property; the concrete partial-interaction
616 shear-friction property; and the partial-interaction fibre properties across a crack or sliding
617 plane. A unique component of this approach is that it quantifies the weakest plane of shear
618 failure and, consequently, automatically allows for the effect of the shear-span/depth and beam
619 size. Being mechanics based, it can cope with a wide variety of member shapes, such as
620 rectangular or I sections, member sizes and FRC material properties and does not require
621 calibration through member testing.

622 This novel partial-interaction mechanics based approach has been compared with thirty one
623 member tests and shows very good correlation with the measured strengths and a low COV of
624 19%, which increases to 24% when simplifications are made to produce an analytical solution.
625 The means of the proposed solutions are also 0.98 for the numerical and 0.97 for the analytical
626 implementations. Thus, it has been found to be more accurate than code approaches where the
627 COV was larger with a range of 37 to 44% while the means were conservative with a range of
628 1.33 to 1.74 and published prediction approaches where the COV ranged from 23% to

629 59%. Voo et al. (2006) was unconservative with a mean of 0.68 while the mean of Choi et al.
630 (2007) was 1.01. The other published prediction approaches were conservative with means of
631 1.67 to 1.84.

632 As this new approach is mechanics-based, it only requires knowledge of the partial-interaction
633 material properties of the FRC concrete for application and as such it does not require
634 calibration by member testing. The procedure can be used to quantify the shear capacity of
635 FRC RC sections and thus has the potential to be used to develop simplified rules for design
636 for any type of FRC member.

637

638 **DATA AVAILABILITY STATEMENT**

639 All data, models, and code generated or used during the study appear in the submitted article.

640

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644

645 **NOTATION**

646 *The following symbols are used in this paper:*

647 A_0, A_1, B_0, B_1, B_2 = coefficients for Eq. (31);

648 A_c = area of concrete in compression;

649 A_{ct} = area of concrete in tension chord;

650 A_{ct-st} = area of concrete in tension chord around the stirrup;

651 A_{rt} = area of the longitudinal tension reinforcement;

652 A_{st-i} = area of i^{th} stirrup;

653 a = shear span;

654 a' = effective shear span;

655 b = width of section;

656 b_{f1} = width of top flange;

657 b_{f2} = width of bottom flange;

658 b_w = width of web;

659 $C_0, C_1, C_2, D_0, D_1, D_2, D_3$ = coefficients for Eq. (34);

660 c = cohesive component of shear capacity;

661 d_c = depth to compressive force in the concrete;

662 d_f = distance from the force in the fibres to the top fibre;

663 d_{NA} = depth to neutral axis;

664 d_{rc} = depth to the compression reinforcement;

665 d_{rt} = depth to the longitudinal tension reinforcement;

666 d_{st-i} = horizontal distance between stirrup and profile A-A in Fig. 1(a);

667 E_c = elastic modulus of concrete;

668 E_r = elastic modulus of reinforcement;

669 F_c = compressive force in the concrete;

670 F_f = force in fibres bridging shear crack;

671 F_{rc} = force in the compression reinforcement;

672 F_{rt} = force in longitudinal tension reinforcement;

673 F_{st-i} = force in the i^{th} stirrup;

674 f_{ct} = tensile strength;

675 f_f = average tensile stress in the fibres for a given crack opening displacement;

676 f_{pc} = post-cracking strength;

677 f_y = yield strength of longitudinal reinforcement;

678 f_{y-st} = yield strength of stirrups;

679 h = depth of section;

680 K_{rt} = stiffness of longitudinal tension reinforcement;

681 K_{st-i} = stiffness of the stirrups;

682 k = effective linear bond stiffness;

683 L_{per} = bonded perimeter;

684 L_{per-st} = bonded perimeter of the stirrup;

685 L_{st1}, L_{st2} = distance from crack face to intersection of stirrup and longitudinal reinforcement;

686 M = bending moment;

687 M_{cap} = moment capacity;

688 m = frictional component of material shear capacity;

689 N = number of stirrups crossing the shear crack below the neutral axis;

690 n = number of stirrups that have yielded crossing the shear crack below the neutral axis;

691 P_0, P_1, P_2, P_3, P_4 = coefficients for Eq. (30);

692 S = sliding force along shear crack;

693 S_{cap} = maximum sliding force;

694 S_{cr} = crack spacing;

695 s = stirrup spacing;

696 t_{f1} = thickness of top flange;

697 t_{f2} = thickness of bottom flange;

698 V = shear force;

699 V_{cap} = shear capacity;

700 $V_{cap-\beta}$ = shear capacity corresponding to shear angle β ;

701 V_{cap-nf} = shear capacity without fibres;

702 V_{exp} = experimental shear capacity;

703 V_f = fibre volume;

704 ν = material shear strength;

705 w_D = crack width at bottom fibre (measured perpendicular to the crack face);

706 w_p = crack opening perpendicular to the crack face;

707 w_x = horizontal crack opening;

708 w_y = vertical crack opening;

709 x = distance from profile A-A in Fig. 1(a);

710 y = depth with respect to the top fibre;

711 Z_{cap} = shear capacity of uncracked sliding plane;

712 α = non-linearity of bond-stress/slip relationship;

713 β = angle of critical diagonal shear crack to the horizontal;

714 β_{min} = minimum shear angle;

715 Δ_{rt} = slip of the longitudinal tension reinforcement;

716 Δ_{st-i} = average slip of i^{th} stirrup;

717 $\Delta_{st1}, \Delta_{st2}$ = slip of the stirrup from each crack face;

718 δ_I = slip at maximum bond stress;

719 ε_x = longitudinal strain;

720 θ = rotation at critical diagonal shear crack;

721 λ_l = bond parameter for load-slip relationship of the longitudinal reinforcement;

722 λ_{l-st} = bond parameter for load-slip relationship of the stirrups;

723 λ_2 = bond parameter for crack spacing;

724 ρ = reinforcement ratio;

725 σ_c = stress in concrete;

726 σ_f = stress in fibres;

727 σ_N = normal stress;

728 τ_{max} = maximum bond stress;

729 τ_N = shear stress at sliding plane;

730

731 **SUPPLEMENTARY MATERIAL**

732 Appendixes S1, S2, S3, S4, S5 and S6 are available online in the ASCE Library

733 (www.ascelibrary.org)

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