## Design of High Performance RFID Systems for Metallic Item Identification

by

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To my parents

# Contents

Contents	١	/
Abstract	x	i
Statement of Originality	xii	i
Acknowledgments	XI	/
Conventions	xvi	i
Publications	xix	ĸ
List of Figures	xxii	i
List of Tables	xxxii	i
Chapter 1. Introduction and Motivation	1	L
1.1 Area of Research	••••	2
1.2 Motivation		3
1.3 Original Contributions	5	5
1.4 Thesis Organisation		7
Chapter 2. RFID: Background and Operation with Metallic Objects	11	L
2.1 Introduction	12	2
2.2 Introduction to RFID	12	2
2.2.1 History of RFID	12	2
2.2.2 RFID Types and Frequencies	14	1
2.2.3 Regulations and Standards	15	5

	2.2.4	Far-Field Tag-Reader Operating Principles	18
2.3	RFID	for Metallic Objects	20
	2.3.1	Electromagnetic Waves Near Metallic Surfaces	21
	2.3.2	Effects of Metallic Surfaces on RFID Tag Antennas	23
	2.3.3	Conventional RFID Tags Near Metal	25
	2.3.4	Research on RFID Involving Metallic Objects	28
Chapte	r 3. R	FID Tag Design Fundamentals	31
3.1	Introc	luction	32
3.2	Tag D	Pesign Process	32
3.3	HFSS	Simulations	35
3.4	Electr	ically Conductive Adhesive Transfer Tape	39
	3.4.1	Four-Terminal DC Measurement	40
	3.4.2	Short Circuit Measurement	41
	3.4.3	Microstrip Line Coupling Measurement	44
3.5	A Sm	all Passive UHF RFID Tag Design	53
	3.5.1	Tag Design Considerations and Concepts	54
	3.5.2	Tag Design Calculations	56
	3.5.3	Simulations	58
	3.5.4	Tag Fabrication and Read Range Measurement	60
3.6	Appli	cation for Pigs Identification	62
	3.6.1	Stage 1: Preparation of RFID Tags	63
	3.6.2	Stage 2: Trial Setup	66
	3.6.3	Stage 3: Field Trial	69
3.7	Concl	usion	73
Chapte	r 4. Ta	ags with Wide Strip Loop Antennas	75
4.1	Introc	luction	76

4.2	Desigr	Considerations
4.3	Theore	etical Calculations
4.4	Simula	ations
	4.4.1	Tag in Free Space  81
	4.4.2	Tag Above Metallic Surface  82
4.5	Desigr	Implementation and Fine-Tuning
	4.5.1	Tag Fabrication and Measurement  85
	4.5.2	Tag Dimension Adjustment  88
	4.5.3	Re-simulation and Re-measurement
4.6	Read F	Range Measurements 92
4.7	Variati	on in Metallic Surfaces
4.8	Tag Fa	brication Improvement
4.9	Effects	of the Change in Antenna Width, $W_{rec}$
	4.9.1	Tag Antenna Parameters  97
	4.9.2	Effective Volume and Coupling Volume
4.10	Conclu	asion
Chanto	5 To	as with Patch Antonnas 107
	J. Id	gs with Fatch Antennas 107
5.1		$\mathbf{L} = \mathbf{L} = $
5.2	A Patc	n Antenna KFID Tag Design
	5.2.1	Design Considerations and Descriptions
	5.2.2	Theoretical Calculations
	5.2.3	Simulations
	5.2.4	Tag Fabrication and Read Range Measurements  122
5.3	Tag Siz	ze Reductions
	5.3.1	Approach
	5.3.2	Read Range Measurements
5.4	Furthe	r Tag Size Reductions
5.5	Conclu	1sion

Chapter	<b>6. Т</b> а	gs for Metallic Cans	135
6.1	Introdu	action	136
6.2	Design	Considerations	136
	6.2.1	Basic Requirements	136
	6.2.2	Deciding a Location	137
6.3	Prelim	inary Investigations	139
6.4	A Nov	el Tag Design	144
	6.4.1	Concept and Design Descriptions	144
	6.4.2	Simulations	146
	6.4.3	Antenna Fabrication and Read Range Measurement	150
6.5	Effect of	of Change in Slit Length	151
6.6	Furthe	r Read Range Measurements	154
6.7	Variati	on in Tag Antenna Material	159
	6.7.1	Material: Rogers RT/duroid 6010 ( $h = 1.27 \text{ mm}$ ; $\varepsilon_r = 10.2$ )	160
	6.7.2	Material: Rogers RT/duroid 6010 ( $h = 0.64 \text{ mm}$ ; $\varepsilon_r = 10.8$ )	163
6.8	Conclu	sion	165
Chapter	7. Ta	g in Metallic Depressions	169
7.1	Introdu	action	170
7.2	Depres	sion Types	171
7.3	Conce	ot For Read Range Prediction	171
7.4	Alterna	ative Calculations	178
7.5	Predict	tion of Read Range	179
	7.5.1	Ratio $ \mathbf{H} _{min,m}/ \mathbf{H} _{min,fs}$	179
	7.5.2	Ratio $ \mathbf{H} _{sim,m}/ \mathbf{H} _{sim,fs}$	182
	7.5.3	Ratio $r_{max,m}/r_{max,fs}$	187
7.6	Read R	Cange Measurement	191
7.7	Conclu	isions	196

Chapte	r 8. Conclusions and Future Work	199
8.1	Thesis Conclusions	200
8.2	Recommendations for Future Work	204
8.3	Summary of Original Contributions	207
8.4	Conclusions	209
Append	lix A. Loss Estimation	211
A.1	Dielectric Substrate Loss	211
A.2	Surface Resistivity Loss	212
A.3	PSPICE Simulations	212
Append	lix B. Simulation Results for Patch Antennas of Various Widths	217
B.1	Tag Antenna in Free Space	217
B.2	Tag Antenna on Metallic Plane	218
B.3	Remarks	218
Append	lix C. Additional Result Plots for Tag in Metallic Depressions	221
C.1	Prediction of Read Range	221
	C.1.1 Ratio $(1 - p_{loss,m}) / (1 - p_{loss,fs})$	221
	C.1.2 Ratio $R_{r,m}/R_{r,fs}$	224
	C.1.3 Ratio $ \mathbf{H} _{min,m}/ \mathbf{H} _{min,fs}$	226
Dihliam	ronhu	220

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# Abstract

Although the origins of Radio Frequency Identification (RFID) technology can be traced back for many years, it is only recently that RFID has experienced rapid growth. That growth is mainly due to the increasing application of this technology in various supply chains. The widening of the implementation of RFID technology in supply chains has posed many challenges and one of the biggest is the degradation of the RFID system performance when tagging metallic objects, or when the RFID system operates in a metallic environment. This thesis focuses on tackling the issue of having metallic objects in an Ultra High Frequency (UHF) RFID system.

The work presented in this thesis contributes to the research on UHF RFID systems involving metallic objects in several ways: (a) the development of novel RFID tags that range from a simple tag for general applications to tags suitable for metallic object identification; (b) the tag designs target the criteria of minimal tag size and cost to embrace the vision of item level tagging; and (c) the analysis of the performance (through theoretical predictions and practical measurements) of an RFID tag near metallic structures of various shapes and sizes.

The early part of this thesis provides a brief introduction to RFID and reviews the background information related to metallic object identification for UHF RFID systems. The process of designing a basic tag, and additional information and work done related to the process, are outlined in the early part of this thesis. As part of this fundamental research process, and before proceeding to the designing of tags specifically for metallic objects, a small and low cost RFID tag for general applications was developed. Details of the design of this tag, with the application of this tag for animal identification, are presented.

In the later parts of the work, different tag design approaches were explored and this has generated three rather different RFID tags suitable for attaching to metallic objects. The aim of this research is not just to design tags for metallic objects but also to tackle the constraints of having tags that are small in size, cost effective and suited in size to some familiar objects. Hence, in the later part of this research, the work took a step further where one of the three tags designed for metallic objects addressed the challenge of identifying individual small metallic beverage cans.

RFID involves tagging of different types of objects and a tag may be required to be located in a depression of a metallic object. In the final part of this research, the read range performance of one of the RFID tags designed for metallic objects was analysed when the tag was located in metallic depressions of various shapes and sizes. The analysis was performed from a combination of theoretical calculation and simulation perspectives, and also through practical real-life measurements.

Metallic objects are very common around us. Their presence is unavoidable and so to identify them, having the appropriate RFID tags suitable for operation on metallic surfaces is essential. Frequently the tags must be small in size and low in cost to allow identification at item level of individual small metallic objects. Understanding and being aware of the potential effects of metallic structures of various shapes and sizes on the tag performance is thus important. The research in this thesis into all the above can bring the industry further towards full deployment of RFID down to item level tagging.

# **Statement of Originality**

This work contains no material that has been accepted for the award of any other degree or diploma in any university or other tertiary institution and, to the best of my knowledge and belief, contains no material previously published or written by another person, except where due reference has been made in the text.

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Date

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Mun Leng Ng (June 2008)

# Conventions

## Typesetting

This thesis is typeset using the LATEX2e software. The fonts used in this thesis are Times New Roman and Sans Serif.

## Referencing

The referencing and citation style adopted in this thesis are based on the Institute of Electrical and Electronics Engineers (IEEE) Transaction style [1]. For electronic references, the last accessed date is shown at the end of a reference.

### Units

The units used in this thesis are based on the International System of Units (SI units) [2].

### **Prefixes**

In this thesis, the commonly used numerical prefixes to the SI units are "p" (pico;  $10^{-12}$ ), "n" (nano;  $10^{-9}$ ), " $\mu$ " (micro;  $10^{-6}$ ), "m" (milli;  $10^{-3}$ ), "k" (kilo;  $10^3$ ), "M" (mega;  $10^6$ ) and "G" (giga;  $10^9$ ).

#### **Phasors**

Where phasors are used to represent sinusoidal quantities, peak value phasors rather than r.m.s. phasors are used.

## Spelling

The Australian English spelling is adopted in this thesis.

## Illustrations

The illustrations in this thesis are drawn using the CorelDRAW 11 software.

## **Publications**

#### **Book Chapter**

- M. L. Ng, K. S. Leong, and P. H. Cole, "RFID tags for metallic object identification," in *RFID Hand*book: Applications, Technology, Security, and Privacy, S. Ahson and M. Ilyas, Eds. CRC Press, 2008.
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1.1	An overview of a basic RFID system	2
1.2	Structure of thesis	8
2.1	Simplified illustrations of boundary conditions	22
2.2	Read range results of commercial label-like passive UHF RFID tags placed	
	against a metal surface	28
3.1	Tag design process	33
3.2	RFID reader and reader antenna sets	35
3.3	HFSS simulation steps	37
3.4	Four-terminal DC measurement	41
3.5	Results from the four-terminal DC measurement before using the <i>z</i> -axis	
	conductive tape	42
3.6	Results from the four-terminal DC measurement after using the z-axis	
	conductive tape	42
3.7	Short circuit measurement	43
3.8	Smith Chart plot on the network analyser after normalisation to a short	
	circuit	44
3.9	Smith Chart plots on the network analyser after the addition of <i>z</i> -axis	
	conductive tape to the short circuit structure	45
3.10	Structure for microstrip line coupling measurement	46
3.11	Smith Chart plot on the network analyser after normalisation to an open	
	circuit	47
3.12	Structure for microstrip line coupling measurement, with the short length	
	microstrip line coupled to the half wavelength microstrip line	48

3.13	Smith Chart plots on the network analyser showing a near critical cou-	
	pling of the microstrip lines of the structure in Figure 3.12(a)	49
3.14	Smith Chart plots on the network analyser after the addition of <i>z</i> -axis	
	conductive tape to the microstrip line coupling structure	49
3.15	Graphical concept to determine the resistance of the <i>z</i> -axis conductive	
	tape using the measured results on a Smith chart	50
3.16	Graphical method to determine <i>R</i> <sub>before</sub>	52
3.17	Graphical method to determine $R_{after}$	53
3.18	Illustration of the tag design	55
3.19	A simplified equivalent circuit representation of the tag	56
3.20	Simulated directivity pattern of the tag antenna structure (a combination	
	of a loop antenna and a matching network) located in free space, with	
	the plane of the tag in the <i>xy</i> -plane	59
3.21	Fabricated RFID tag prototype	61
3.22	Different orientations of tag with respect to reader antenna	62
3.23	Tag encapsulation casing	64
3.24	The available space in a casing base for accommodating an RFID tag $~$ .	64
3.25	The fabricated RFID tag in preparation for a field trial in a piggery $\ldots$	65
3.26	Fitting and securing a tag firmly onto a base of a tag encapsulation casing	66
3.27	A typical pig feeder in a piggery	68
3.28	A protective casing to contain the trial equipment	69
3.29	Illustration of a complete setup for the field trial	70
3.30	Tagged pigs in the field trial	70
3.31	Monitoring of pigs during the trial	72
11	Churchange of the DEID to excit the ground of the local sectors of the design of the d	
4.1	Structure of the KF1D tag with a rectangular loop antenna	//

4.3	Simulated directivity pattern of tag antenna with dimensions $L_{rec} = 25 \text{ mm}$ ,	
	$H_{rec} = 10 \text{ mm} \text{ and } W_{rec} = 5 \text{ mm} \text{ located in free space } \dots \dots \dots \dots$	82
4.4	Simulation model of tag above a metallic plane	83
4.5	Cross-sectional view of tag encapsulated in protective casing	84
4.6	Simulated directivity pattern of tag antenna with dimensions $L_{rec} = 25 \text{ mm}$ ,	
	$H_{rec}$ = 10 mm and $W_{rec}$ = 5 mm located 3 mm above a 1.5 $\lambda \times 1.5\lambda$ alu-	
	minium metallic plane	85
4.7	Fabricated RFID tag	86
4.8	Investigation of tag resonant frequency	87
4.9	Plot of return loss curve from the network analyser	88
4.10	Simulated directivity pattern of tag antenna with dimensions $L_{rec} = 25 \text{ mm}$ ,	
	$H_{rec} = 10 \text{ mm} \text{ and } W_{rec} = 15 \text{ mm} \text{ located in free space } \dots \dots \dots \dots$	90
4.11	Simulated directivity pattern of tag antenna with dimensions $L_{rec} = 25 \text{ mm}$ ,	
	$H_{rec}$ = 10 mm and $W_{rec}$ = 15 mm located 3 mm above a 1.5 $\lambda \times 1.5\lambda$ alu-	
	minium metallic plane	91
4.12	Fabricated RFID tag with revised dimensions	91
4.13	Plot of return loss curve from the network analyser corresponding to	
	the tag with revised dimensions of $L_{rec} = 25 \text{ mm}$ , $H_{rec} = 10 \text{ mm}$ and	
	$W_{rec} = 15 \text{ mm}$	92
4.14	Read range measured over a frequency range	93
4.15	Read range measured over a frequency range for tag above metallic	
	planes of different materials	95
4.16	Improved version of the tag	96
4.17	Plot of return loss curve from the network analyser corresponding to the	
	tag with improved fabrication	97
4.18	Plot of the simulated tag antenna resistance with respect to the change	
	in the tag antenna width	98
4.19	Plot of the simulated tag antenna reactance with respect to the change	
	in the tag antenna width	99

4.20	Plot of the simulated tag antenna gain with respect to the change in the	
	tag antenna width	99
4.21	Plot of the antenna coupling volume $V_{cv}$ with respect to the tag antenna	
	width $W_{rec}$	103
4.22	Plot of the antenna coupling volume $V_{cv}$ with respect to the equivalent	
	square loop antenna side length <i>S</i>	103

5.1	A modified antenna feeding method based on a coaxial probe feed method 110
5.2	Structure of the RFID tag antenna
5.3	A Smith chart visualisation of the concept on using an inset microstrip
	line feed for matching the patch antenna and RFID tag chip impedances 113
5.4	Simulation model of the tag antenna without an inset and a microstrip
	line (Top view)
5.5	Simulated impedance of the tag antenna without an inset and a mi-
	crostrip line
5.6	Simulation model of the tag antenna with an inset but without a mi-
	crostrip line (Top view)
5.7	Simulated impedance of the tag antenna with an inset but without a
	microstrip line
5.8	Simulation model of the tag antenna with an inset and a microstrip line
	(Top view)
5.9	Simulated impedance of the tag antenna with an inset and a microstrip
	line
5.10	Simulated directivity pattern of the tag antenna (with inset and microstrip
	line) located in free space
5.11	Simulated directivity pattern of the tag antenna (with inset and microstrip
	line) located on a $1.5\lambda \times 1.5\lambda$ metallic plane
5.12	Fabricated RFID tag  123
5.13	Simulated impedance plots of the patch antenna with width $W_{patch} = 59 \text{ mm} 126$

5.14	Simulated impedance plots of the patch antenna with width $W_{patch} = 19 \text{ mm} 127$
5.15	Fabricated RFID tags of different sizes 128
5.16	Practical read range measurement results
5.17	Simulated directivity pattern of the tag antenna (with a shortened patch
	length and a full shorting wall) located in free space
5.18	Simulated directivity pattern of the tag antenna (with a shortened patch
	length and a full shorting wall) located on a $1.5\lambda \times 1.5\lambda$ metallic plane 132
5.19	Fabricated RFID tag with a shortened patch length and a full shorting wall133

6.1	Possible locations for tag attachment
6.2	Arrangement of half a dozen of metallic cans (Top view) 139
6.3	Bottom section of a metallic can (cross-sectional view)
6.4	Calculated diameter of the patch element of a basic circular patch antenna141
6.5	Simulation model of circular patch antenna with reduced size 142
6.6	Plot of simulated impedance of the circular patch antenna with reduced
	size
6.7	Initial concept of an RFID tag antenna for metallic can
6.8	Location of the RFID tag at the bottom of the metallic can
6.9	Simulation model of the tag antenna for a metallic can
6.10	Simulated impedance of the tag antenna for a metallic can
6.11	Simulated directivity pattern of the tag antenna located in free space 148
6.12	Simulated directivity pattern of the tag antenna located on a metallic
	cylinder to mimic a real-life metallic can
6.13	A fabricated RFID tag suitable for attachment to the bottom of a metallic
	can
6.14	An RFID tag fitted neatly to the bottom of a metallic can 151
6.15	Simulated impedance of the tag antenna with slit length $b = 6.4$ mm 153

6.16	Simulated impedance of the tag antenna with slit length $b = 5.9 \text{ mm} \dots 154$
6.17	Tag read range measured from different directions
6.18	Simulated impedance of the tag antenna made of Rogers RT/duroid 6010 ( $h = 1.27$ mm; $\varepsilon_r = 10.2$ )
6.19	Simulated directivity pattern of the tag antenna made of Rogers RT/- duroid 6010 ( $h = 1.27$ mm; $\varepsilon_r = 10.2$ ) located in free space
6.20	Simulated directivity pattern of the tag antenna made of Rogers RT/- duroid 6010 ( $h = 1.27$ mm; $\varepsilon_r = 10.2$ ) located on a metallic cylinder 162
6.21	A fabricated metallic can RFID tag made of Rogers RT/duroid 6010 ( $h = 1.27 \text{ mm}; \varepsilon_r = 10.2$ )
6.22	Simulated impedance of the tag antenna made of Rogers RT/duroid 6010 ( $h = 0.64$ mm; $\varepsilon_r = 10.8$ )
6.23	Simulated directivity pattern of the tag antenna made of Rogers RT/- duroid 6010 ( $h = 0.64$ mm; $\varepsilon_r = 10.8$ ) located in free space
6.24	Simulated directivity pattern of the tag antenna made of Rogers RT/- duroid 6010 ( $h = 0.64$ mm; $\varepsilon_r = 10.8$ ) located on a metallic cylinder 166
6.25	A fabricated metallic can RFID tag made of Rogers RT/duroid 6010 ( $h = 0.64 \text{ mm}; \varepsilon_r = 10.8$ )

7.1	Structure of the RFID tag considered in the analysis
7.2	Different tag and depression combinations considered
7.3	Simplified equivalent circuit of the RFID tag
7.4	Simplified equivalent circuits of tag in two particular cases
7.5	Simulation model to obtain the simulated magnetic field intensity $ \mathbf{H} _{sim,m}$ 176
7.6	Concept flowchart for read range prediction
7.7	Ratio $(1 - p_{loss,m})/(1 - p_{loss,fs})$ corresponding to a tag in a circular de-
	pression
7.8	Ratio $R_{r,m}/R_{r,fs}$ corresponding to a tag in a circular depression 181

7.9	Ratio $ \mathbf{H} _{min,m}/ \mathbf{H} _{min,fs}$ corresponding to a tag in a circular depression .	181
7.10	Measurement of $ \mathbf{H} _{sim,m}$ in HFSS	183
7.11	Ratio $ \mathbf{H} _{sim,m}/ \mathbf{H} _{sim,fs}$ corresponding to the circular depression case	185
7.12	Ratio $ \mathbf{H} _{sim,m}/ \mathbf{H} _{sim,fs}$ corresponding to the square depression (Orien-	
	tation 1) case	185
7.13	Ratio $ \mathbf{H} _{sim,m}/ \mathbf{H} _{sim,fs}$ corresponding to the square depression (Orien-	
	tation 2) case	186
7.14	Ratio $ \mathbf{H} _{sim,m}/ \mathbf{H} _{sim,fs}$ corresponding to the rectangular depression (Ori-	
	entation 1) case	186
7.15	Ratio $ \mathbf{H} _{sim,m}/ \mathbf{H} _{sim,fs}$ corresponding to the rectangular depression (Ori-	
	entation 2) case	187
7.16	Ratio $r_{max,m}/r_{max,fs}$ for a tag in a circular metallic depression	188
7.17	Ratio $r_{max,m}/r_{max,fs}$ for a tag in a square metallic depression (Orientation	
	1)	188
7.18	Ratio $r_{max,m}/r_{max,fs}$ for a tag in a square metallic depression (Orientation	
	2)	189
7.19	Ratio $r_{max,m}/r_{max,fs}$ for a tag in a rectangular metallic depression (Ori-	
	entation 1)	189
7.20	Ratio $r_{max,m}/r_{max,fs}$ for a tag in a rectangular metallic depression (Ori-	
	entation 2)	190
7.21	Experiment setup for read range measurement	191
7.22	Constructed depression structures	192
7.23	Ratio $R_{max,m}/R_{max,fs}$ for a tag in a circular metallic depression	193
7.24	Ratio $R_{max,m}/R_{max,fs}$ for a tag in a square metallic depression (Orienta-	
	tion 1)	193
7.25	Ratio $R_{max,m}/R_{max,fs}$ for a tag in a square metallic depression (Orienta-	
	tion 2)	194
7.26	Ratio $R_{max,m}/R_{max,fs}$ for a tag in a rectangular metallic depression (Ori-	
	entation 1)	194

7.27	Ratio $R_{max,m}/R_{max,fs}$ for a tag in a rectangular metallic depression (Orientation 2)
A.1	PSPICE simulation schematic - Case 1
A.2	PSPICE simulation schematic - Case 2
A.3	PSPICE simulation schematic - Case 3
C.1	Ratio $(1 - p_{loss,m})/(1 - p_{loss,fs})$ corresponding to a tag in a circular depression
C.2	Ratio $(1 - p_{loss,m})/(1 - p_{loss,fs})$ corresponding to a tag in a square depression (Orientation 1)
C.3	Ratio $(1 - p_{loss,m})/(1 - p_{loss,fs})$ corresponding to a tag in a square depression (Orientation 2)
C.4	Ratio $(1 - p_{loss,m})/(1 - p_{loss,fs})$ corresponding to a tag in a rectangular depression (Orientation 1)
C.5	Ratio $(1 - p_{loss,m})/(1 - p_{loss,fs})$ corresponding to a tag in a rectangular depression (Orientation 2)
C.6	Ratio $R_{r,m}/R_{r,fs}$ corresponding to a tag in a circular depression 224
C.7	Ratio $R_{r,m}/R_{r,fs}$ corresponding to a tag in a square depression (Orientation 1)
C.8	Ratio $R_{r,m}/R_{r,fs}$ corresponding to a tag in a square depression (Orientation 2)
C.9	Ratio $R_{r,m}/R_{r,fs}$ corresponding to a tag in a rectangular depression (Orientation 1)
C.10	Ratio $R_{r,m}/R_{r,fs}$ corresponding to a tag in a rectangular depression (Orientation 2)

C.11	Ratio $ \mathbf{H} _{min,m}/ \mathbf{H} _{min,fs}$ corresponding to a tag in a circular depression .	226
C.12	Ratio $ \mathbf{H} _{min,m}/ \mathbf{H} _{min,fs}$ corresponding to a tag in a square depression	007
	(Orientation 1)	227
C.13	Ratio $ \mathbf{H} _{min,m}/ \mathbf{H} _{min,fs}$ corresponding to a tag in a square depression	
	(Orientation 2)	227
C.14	Ratio $ \mathbf{H} _{min,m}/ \mathbf{H} _{min,fs}$ corresponding to a tag in a rectangular depres-	
	sion (Orientation 1)	228
C.15	Ratio $ \mathbf{H} _{min,m}/ \mathbf{H} _{min,fs}$ corresponding to a tag in a rectangular depres-	
	sion (Orientation 2)	228

## **List of Tables**

2.1	Spectrum usage for UHF RFID according to regulations	16
2.2	Size and free space read range of the five commercial tags considered	26
3.1	Measured maximum read range results of 30 tags	67
3.2	Record of RFID tags assigned to each of the pigs	71
4.1	Summary of simulation results for a tag with antenna dimensions $L_{rec} = 25$ r	nm,
	$H_{rec} = 10 \text{ mm and } W_{rec} = 5 \text{ mm}$	86
4.2	Summary of simulation results for a tag with antenna dimensions $L_{rec} = 25$ r	nm,
	$H_{rec} = 10 \text{ mm and } W_{rec} = 15 \text{ mm} \dots \dots$	90
4.3	Calculated coupling volume values $V_{cv}$ corresponding to the tag an-	
	tenna with fixed loop area	102
4.4	Calculated coupling volume values $V_{cv}$ corresponding to the tag an-	
	tenna with fixed wide strip loop width $W_{rec}$	104
6.1	Read range measurement results for a number of metallic can tags in	
	free space	155
6.2	Read range measurement results for a number of metallic can tags at-	
	tached to the bottom of a metallic can	157
B.1	Summary of simulation results for tags each with a half wavelength	
	patch antenna of different width $(W_{patch})$	217
B.2	Summary of simulation results for tags each with a half wavelength	
	patch antenna of different width $(W_{patch})$	218